

## - ROTOPAC 2000 -

- Serial No. 73061 ( made 1988 ), Rotomec
- rotogravure 8 colour printing machine
- left to right handled
- web width 480 mm - 1020 mm
- Print width max, 1000 mm
- printing cylinder circumference range 350-820 mm
- max. reel diameter unwinder 800 mm
- max. reel diameter rewinder 800 mm
- inner core diameter unwinder 70,76
- inner core diameter rewinder 70,76 mm
- adaptors for inner core diameter 150 mm on unwinder
- Automatic splicing unwinder and rewinder
- max. mechanical speed 250 m/min
- min. operating speed 12,5 m/min
- Possibilities for reversing printing 7+1 colour
- Compressed air 7 bar
- Preconditioning group
- 16 trolleys ( 8 in machine + 8 out of machine)
- Heating by gas burners ( heating source by gas )
- Electric main power 380 V/50 Hz
- 16 antistatic rubber rollers
- Installed power 250 KW
- Temperature of cool water 12 C-15 C
- Diameter of pipes for cool water is 2"
- Supply pressure of gas 100 mbar
- Diameter of supply pipes for gas 1"
- 4 burner station Maxon

Materials could be handled :

- Al-foil 8-60 $\mu$
- PE 30-100 $\mu$
- Polyester 12-36 $\mu$
- OPP 13-40 $\mu$
- Papier max. 100 g/m<sup>2</sup>
- Different substrates up to 150 gr/m<sup>2</sup>

Main parts of machine:

- Automatic unwinder with infeed unit,preconditioning group
- Printing units from 1-8
- Automatic rewinder with outfeed unit
- System for automatic registrar control Eltromat DGC-650 with monitor
- Antistatic devices with antistatic bars ESA-HELIOFURN H84
- Viscosity control at each unit

Layout ( dimension ) of machine is :

27,0 m x 8.5 m x 4.7 m

The machine is in a very good condition,now in production,can be inspected anytime.

Availability - September 2018.

**Price - 200,000.00 eur.**

Payment conditions - 30 % at order confirmation  
70 % balance before dismantling



## KROENERT

The year of production 1969. The reconstruction was done 1982 and the last reconstruction was done 1986., serial number 120-31700.

### TECHNICAL SPECIFICATION:

#### Dimensions:

Length:	11 735mm
Width:	3 700mm
Height:	2 618mm
Working width, max:	840/850mm
Working width, min	350mm
Operating speed:	75m/min

N <sup>0</sup> of unwinders:	2
N <sup>0</sup> of rewinder:	1
Max reel diameter unwinder I:	550mm
Max reel diameter unwinder II:	600mm
Max reel diameter rewinder:	800mm
Diameter of shaft (internal):	
Unwinder I	76 i 150mm
Unwinder II	76 i 150mm
Rewinder	76 i 150mm

Cooling water	12-15°C
Air pressure	max 8bar
Diameter piping for air	1/2 "
Diameter of water pipeline	1 "
Cooling water supply	6/4 "
Inlet air hose	3/4 "
Installed power	340KW
Optimum power	200KW

#### Types of material

Unwinder I	Unwinder II
PET	PE
OPA	Al
CPA	BOPP
BOPP	Al/PE
PET/PET met	PET
PET/Al	

Procedure for dry lamination

system rubber/steel roller

Drying mode:

drying tunnel with eight sections and el. heaters and fans

Adhesive station

Two-component adhesives on a polyurethane base

Adhesive coating

3-5g/m<sup>2</sup>

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